



SINGER SM1500 OIL FILTER ADAPTOR

FITTING INSTRUCTIONS

Please read all the instructions before starting work on your car.

The kit contains:

- Large diameter rubber seal
- Small o-ring
- Aluminium adaptor plate
- Bolt 3/8"
- Extension tube
- Copper washer
- Cannister bolt 948
- Oil filter

(This diagram is for illustration purposes only)



Remove the filter bowl and the old filter. Remove the filter bowl retaining bolt and the large square section seal around the edge of the filter head.

Fit the new large rubber seal supplied with this kit in the groove in the filter head. Place the smaller rubber o-ring in the central groove in the oil filter adaptor plate. Place the 3/8 bolt (and copper washer) in the hole in the filter head. Place the adaptor plate in position making sure that none of the seals has moved. Insert the locating bolt through the adaptor plate and screw the two bolts together. Tighten using the correct spanners or sockets (we recommend the use of Loctite).

You are now ready to fit a spin-on filter to your Singer. Use a Crosland 2022, Mann W713/4 or similar high quality filter. Don't forget to grease the oil seal in the filter before fitting. Observe the manufacturer's change intervals.